



SCK-200 | SCK-200P Spin Coater Kit

USER MANUAL v1.5 07/19/2017

Dear Customers:

Thank you for using the SCK-200 | SCK200P spin coater kit designed and produced by **Instras Scientific LLC**. Wrong use and operation may cause personal injuries and damage to equipment due to the fast moving parts of the product. We strongly recommend customers read this manual carefully before using the kit and operate it in strict accordance with the operating procedure outlined below. We assume no responsibility generated by use of this product, including, but not limited to liabilities for damage of incidental losses or indirect losses. Furthermore, we assume no responsibilities generated from the disassembly and/or modification by users themselves and assume no responsibility caused by third party products.

We have the right to alter products including appearance, performance parameters, and operating requirements without advance notice. We make no guarantee, declaration or promise on whether the product is suitable for specific purposes of users.

I. Main Features of the SCK-200 | SCK-200P Spin Coater Kit

- **Low Cost** - The cost of this kit is significantly less than a commercial spin coater unit. This makes it ideal for R&D work where the benefits of a commercial spin coater is yet to be determined.
- **Compact Size** - The small footprint (6" x 6") of the SCK-200 | SCK-200P allows the unit to easily fit in a fume hood, or inside a glove box.
- **Easy to Setup and Use**- Simply plug-in power adapter, turn on the unit, mount substrate, select spin speed, and start the coating process. Moreover, the SCK-200 kit only needs a 110V or 220V A/C power source. A vacuum system can be used with the SCK-200P, but is not required.
- **Digital Control** - By using an off-the-shelf controller, combined with our custom firmware, speed can be controlled accurately (within +/- 20 rpms). Basic Ramp functionality is also available.
- **Dynamic Spin Range** - Spin rates from 500 - 6,000 rpm (500 - 8,000 rpm for SCK-200P) can be achieved with good control. Most spin coating work is typically done between 1,200 and 5,000 rpm
- **Vacuum Chuck** - The SCK-200P has an innovative vacuum chuck design (patent pending). A SUITABLE VACUUM PUMP SYSTEM IS NOT PROVIDED AND NEEDS TO BE SUPPLIED BY USER.

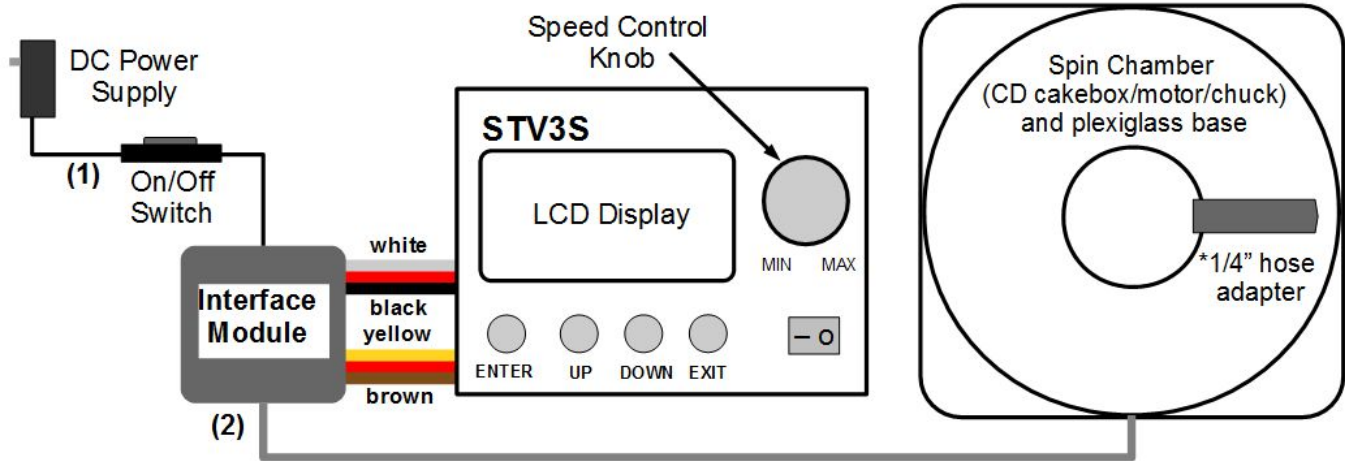
II. SCK-200 | SCK-200P Spin Coater Kit Contents

The spin coater kit contains the following items:

1. Spin Coating Chamber (Motor/Aluminum Chuck/CD Cakebox) and Plexiglas Base
2. Digital Control Unit
3. 9V or 12V DC Universal Power Supply
4. Roll of Double Sided Tape

III. Setting up the SCK-200 | SCK-200P Spin Coater Kit

The kit requires a minimum of two connections to setup. (1) The power supply input, (2) connection to the motor/chuck when using double sided tape for mounting substrate. If using the vacuum chuck (SCK-200P only), then a suitable vacuum system needs to be connected to the 1/4" barb hose adapter on the spin chamber. Please consult our website for setting up a compatible vacuum system. Once the connections are made, clamp down the Spin Chamber to prevent it from moving during the spin coating process. Also, it is strongly recommend that the unit be placed in a fume hood, or glove box to prevent the escape of any dangerous vapors generated during the spin coating process.



IV. Using the SCK-200 | SCK-200P Spin Coater Kit

Warning: **NEVER START THE MOTOR/CHUCK WITHOUT THE SPIN CHAMBER COVER IN PLACE**

Before powering on the unit, make sure the “Speed Control Knob” is at the lowest position. When the unit is powered on, there is a short musical chime, a two (2) second pause followed by one final beep. This indicates the unit is ready for use. If the musical chime is followed by a continuous series of beeps, it means the connections to the STV3S are not correct or there is something wrong with the STV3S. If there is no chime, or beeps, the motor is likely not connected. By default the unit is placed into “Analog Control” mode, and is paused. Pause is indicated by a series of beeps coming from motor, and the word “PAUSE” flashing on LCD display. To un-pause the unit, simply pressed the ENTER key once.

Basic Spin Coating:

1. If the vacuum chuck of the SCK-200P is being used, place substrate in the center of the chuck and turn on vacuum source making sure to verify substrate is firmly held in place. If using the double sided tape, only about 1/2” piece of tape is all that is necessary, but that depends on the size and weight of substrate. This tape can be reused as long as it continues to hold the substrate in place.
2. Once sample is firmly in place, then there are two ways to proceed. 1) Place the desired solution on the substrate, then use the speed control knob to get a speed close to the desired value. The unit should be able to attain a stable speed within +/- 20 rpm of the set value (this accuracy will be fine for most spin coating work). 2) Use the speed control knob to achieve the desired speed, then drop the desired solution onto the substrate. Which method works best will depend on the particular application.
3. Depending on what is being coated, the film/substrate should be left spinning from anywhere between 20 to 60 seconds. The amount of spinning time depends primarily on drying time of the coating solution.
4. Once the film is dry, press the “EXIT” key to bring the chuck to a stop and enter PAUSE mode. The current speed setting will remain the same (provided the control knob is not turned) until the unit is powered off. Please note that there maybe a sudden, brief acceleration of chuck when the “EXIT” is pressed, but chuck should stop rotating shortly thereafter. **WAIT FOR CHUCK TO STOP SPINNING BEFORE REMOVING SPIN CHAMBER COVER.**
5. Remove substrate by either turning of the vacuum source, or if using double sided tape, use a flat/wide tweezer to slowly create a gap between the adhesive tape and substrate.

Advance Spin Coating:

With the STV3S, users are now able to better control the spin coating process by using the “Digital” or “Ramp” modes.

SELECT MODE: *ANALOG DIGITAL RAMP DIP COATER SETUP	ANALOG CONTROL RPM 3100 PWM 1636 us TIME 0000 s	DIGITAL CONTROL RPM 3100 PWM 1636 us TIME 0000 s INC: 1 2 4 10 100	RAMP: 1 2 3 MIN 780 10 s MAX 1636 30 s RPM 0 PWM: 1000 us	* SET P# 7 RPM EXT START NONE BL ON RAMP STEPPER	STEPPER: *ACTIVE NO STEPS 200 SPEED 1000 EXC 1 DIR CCW
main menu	analog control	digital control	ramp mode	setup	stepper setup

Digital Control Mode -- In this mode the the UP and DOWN keys are used to change and set the speed, rather than the control knob. To access this mode, from the Analog Control:

1. Press the EXIT key twice to go to the main menu [photo here].
2. Using the DOWN key, select "Digital Control" and press ENTER. For safety, the motor is paused, and is indicated by the blinking word "PAUSE", and the continuous beeping.
3. Press the ENTER to exit pause, then use the UP and DOWN keys to change the speed. Repeatedly pressing ENTER again will allow the PWM increment to be changed between 1, 2, 4, 10, 100 us.
4. To pause, press the EXIT key once. Pressing the EXIT key a second time will return to the main menu.

Ramp Mode -- In this mode, pre-configured programs, which have two speed steps (MIN and MAX), are used to allow the coating solution to be first evenly spread at a lower speed, before being thinned at a higher speed. The minimum and maximum speeds, along with their respective dwell times (in seconds) are configured through the SETUP menu (see section V below). There are three of these programs. To access this mode, from the Analog Control:

1. Press the EXIT key twice to go to the main menu.
2. Using the DOWN key, select "Ramp" and press ENTER (see image). For safety, the motor is paused, and is indicated by the blinking word "PAUSE", and the continuous beeping.
3. USING either the UP or DOWN key, select one of the three ramp programs to run.
4. Once a program is selected, press ENTER to start program. At this point the motor speed will be set to the minimum values and MIN text will blink inversely with the countdown of the seconds remaining for that step. Once the MIN step has completed, the MAX step is automatically selected. The MAX text will now intermittently blink with the countdown, and motor speed will be increase to the predefined setting.
5. After the MIN and MAX steps have both completed, the motor will again be paused. The substrate can be removed safely once the chuck has stopped moving.

V. Configuring the STV3S

The STV3S controller has a number of functions that can be configured by the user, by selecting "SETUP" from the main menu. The UP and DOWN keys are used to select the function to configure. The following functions can be configured:

- **SET P#** -- This is used to specified the pair of magnets in the motor in order to get accurate RPM measurements. It can be changed by repeatedly pressing the ENTER key; however, users should not have to modify this value from the default value of 7.
- **RPM** -- Advance functionality, do not modify.
- **START** -- Specifies the default control mode the unit enters when powered on. Choices are None, Analog, Digital, and Ramp. To change, repeatedly press the ENTER key until the desired mode is displayed, then press the EXIT key to save.
- **BL** -- This option is used to turn the LCD backlight On and Off. The change, press the ENTER key, then press the EXIT to save.
- **RAMP** -- Used to configure the MIN/MAX speeds and corresponding dwell times (in seconds) for the three Ramp programs. To configure those program:
 - Use the UP and DOWN keys to select Ramp program 1, 2, or 3.
 - Press the ENTER key to set the MIN speed value for the selected program. The Control knob is used change the speed. The motor will spin at this point in order to measure the RPM.
 - Press the ENTER key now to modify the dwell time at the MIN speed. Use the UP and DOWN keys to set the dwell time in seconds.
 - Press the ENTER key now to set the MAX speed value. Again, use the Control knob to change the speed and measure the RPM.
 - Press the ENTER to set key now to modify the dwell time at the MAX speed. All parameters for the Ramp program are now set and saved. If mistake was made, then pressing ENTER at this point will allow all the parameters for the Ramp program to be configured again.
 - Press EXIT to select another Ramp program, or Press EXIT again to return to Main menu.
- **STEPPER** -- Advance functionality for dip coater model, do not select/modify.

VI. Caring for your Spin Coater Kit

Caring for the spin coater kit primarily involves keeping the spin chamber and the aluminum chuck clean. If the spin chamber becomes too dirty, or damaged, it can be easily replaced with standard CD-Cakebox. Pre-drilled spin chambers can also be purchased from our online store (<http://instras.com/index.php/store/>).

The vacuum bearings of the SCK-200P will likely need to be replaced about once a year in order to maintain proper vacuum hold on the substrate. A low-cost replacement bearing kit will be provided along with instructions how to do this task in the near future.

VII. Limitations

Though fully functional as a spin coater, the SCK-200 | SCK-200P do have limitations. Firstly, for best performance, substrate size should be less than 3 inches in diameter. Also, due to the electronic controller/motor employed, the ability to optimize the spinning process (i.e. set the ramp, acceleration, and final spin speed with a high degree of control) is limited. Based on your particular R&D application, this unit can be all you need, and if it is not, then a commercial spin coater can be purchased at little financial loss.

VIII. Handling Common Problems

Problem	Solution(s)
Spin Coater does not turn on	<ol style="list-style-type: none">1. Make sure A/C adapter is plugged into the interface module inline switch and into the wall outlet.2. Flip the power switch ON. In the ON position, the LCD display of the STV3S is illuminated.3. If the above steps do not work send email to support@instras.com.
STV3S's LCD screen goes blank	Due to electronic noise, the LCD of the STV3S could occasionally go blank or get corrupted. Turning the power switch ON and OFF should fix this issue.
The ON - OFF switch on the STV3S doesn't seem to do anything	The ON - OFF switch on the STV3S IS NOT used when connected to the SCK Interface Module.
Controller unit is on, but chuck will not spin when the control knob (Analog control), or UP and DOWN keys are pressed (Digital control).	<ol style="list-style-type: none">1. Make sure the motor is plugged into the Interface Module and the system is not paused.
Substrate keeps flying off chuck when spinning	Replace double sided tape on chuck or use more tape. If using the vacuum chuck, then verify that there is at least 15 inHg when substrate is mounted.
The RPM values fluctuates by +/- 60 rpm, how do I know what the real speed of the chuck is?	The resolution of the RPM counter is +/- 60 rpm, so this is normal. A laser tachometer can be used to verify speed.
Substrate is not held in place when using vacuum chuck	Verify that the substrate fully covers the black o-ring on the chuck, and the vacuum system is functioning correctly and has at least -15 inHg with substrate mounted.

IX. Warranty

ALL SALES ARE FINAL. THE SCK-200/200P COME WITH A 90 DAY REPLACEMENT WARRANTY. IF THE UNIT DOESN'T WORK, OR IS DAMAGED WHEN RECEIVED, THEN WE WILL REPLACE OR REPAIR THE UNIT FREE OF CHARGE. THE USER PAYS THE SHIPPING COST TO SEND THE NON FUNCTIONING UNIT BACK TO US, AND WE COVER THE SHIPPING COST BACK TO USER